

# PRISMA

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WE KEEP THINGS MOVING





The HM 84, PFT's most powerful horizontal mixer, proved its efficiency at an extraordinary construction site - an oil drilling and production island in the North Sea.

## Successful PFT Machine Application on the Huh Seas

PFT machine technology proved its efficiency in an extraordinary construction project on the artificial oil drilling and production island "Mittelplate A", situated in the North Sea, approx. 3 km off the mainland, near Heide (North Germany).

### An Extraordinary Task

Civil Engineering and Marine Works is the competence centre for harbour construction and water engineering within the HOCHTIEF Construction AG, based in Hamburg. The special strength of this division is its high competence for all kinds of building projects realised near and in the water.

The local branch of Civil Engineering and Marine Works was charged with the following task: A reinforced concrete platform had to be constructed on top of an existing caisson, to make room for additional

pumps and drilling equipment. This platform, which was designed to join prefabricated beams resting on steel piles, had to be cast in situ and therefore required the use of fresh concrete. Because of the location of this job site on the sea and the special working conditions - the cramped surroundings and the ongoing drilling operations - the use of ready-mixed concrete was out of the question. These were the requirements to be met by the material and machine suppliers.

### Material from SAKRET and a Machine from PFT

Thomas Erhardt, the site supervisor of HOCHTIEF Construction AG, was bound by contract to use Grade B35 concrete for this project.

SAKRET Trockenbaustoffe GmbH, a Bremen-based construction materials manufacturer, supplied the dry material, with a maximum grain size of 8 mm, in a silo. On site, this dry mortar had to be mixed to form homogeneous concrete in a machine with a high mixing intensity and capacity.

To achieve this goal, PFT's most powerful horizontal continuous mixer, the PFT HM

84, was used. PFT trader Stock Baumaschinen, based in Siek near Ahrensburg, supplied this machine. Equipped for a mixing capacity of 100 l/min, the PFT HM 84 was shipped to Mittelplate A.

Beforehand, the building materials testing department of HOCHTIEF Construction AG conducted an extended suitability test under the direction of Wolfgang Henze. Mr. Henze gave particular attention to both the quality of the mixture and the mixing capacity of the PFT machine. The PFT HM 84, a high-performance mixer, had to mix a total of 133 m<sup>3</sup> of concrete and showed optimal results. And thanks to the good interplay of machine and material, the concrete work on the artificial island was carried out without any problems or delays. ■

With the aid of a special container, controlled from a crane mounted on the island, the fresh concrete was spread on the surface.



In a special job at a hazardous waste treatment plant in Kassel, a PFT G 4 showed how versatile PFT equipment can be.

## Special Job for a PFT G 4 in Waste Disposal



HIM GmbH is a recycling company which has been active in the waste disposal sector for more than 30 years. In the chemical-physical hazardous waste treatment plant operated by HIM in Kassel (Central Germany), aqueous and oil-containing liquid mixtures and inorganic acids and bases are neutralised and processed in such a way that their poisonous ingredients can be either destroyed or separated in an immobilised form.

### The Special Job for the PFT G 4

The construction machinery supplier Thiel, based in Vellmar, was charged with the installation of a system designed to convey calcium hydroxide powder, a material used for the neutralisation of waste acids, from a silo to a PFT G 4 mixing pump over a distance of approx. 80 m. The PFT G 4 was to be equipped with a screw pump with the highest possible conveying capacity and had to mix the material at a ratio of 1:1 without running dry.

Thiel selected a PFT R 7-1.5 screw pump for this job. The conveying system used was a SILOMAT C 140. To prevent the PFT G 4 mixing pump from running dry, a

hopper, 650 mm in height, was fixed on the top of its dry zone.

### PFT Equipment Offers a Customised Solution

Another challenge was the formation of dust during the injection of material by the SILOMAT. Since the PFT G 4 stood in the production hall, it had to be ensured that the residual dust concentration of the calcium hydroxide powder, which was classified as irritant, did not exceed 5 mg/m<sup>3</sup> during the discharge at the mixing pump or the injection hood. So an air filter with a filtering surface area of 6 m<sup>2</sup> and electric motor driven de-dusting was added. For this purpose, the dry zone of the PFT G 4, and especially the hopper, had to be reinforced and adapted by means of substantial sheet metal structures in Thiel's workshop. Besides, HIM wanted the mixing pump to alternately supply two reaction tanks with mixed calcium hydroxide. This was achieved by connecting a two-inch pipe manifold, equipped with two automatically controlled pneumatic stop valves, to the mortar outlet of the mixing pump. And the electric control system of the entire installation also had to be

adapted to the customer's measuring and control equipment.

The result is quite impressive! Controlled by pH sensors in the reaction tanks, which are set to certain values, the PFT machine combination now supplies material in a fully automatic procedure until the adjusted pH value is reached. And the other safety devices, such as the overcharge controller and the temperature and pressure monitoring systems, also fully automatically act on the control unit of the PFT G 4.

This successful installation, realised with the competent support of construction machinery supplier Thiel, proves the high versatility of PFT machine technology. ■



Semi-mobile operation of the modified PFT G 4 mixing pump in the initial testing phase.





To expand the range of services of his all-round business, Joachim Stahl invested in a continuous mixer made by PFT.

## PFT HM 2006 – Compact Design and High Performance!

Joachim Stahl, the owner of a painting and stuccoing business established in 1961, makes every effort to offer his clients the widest possible range of services. This includes interior and exterior plastering, scaffold and drywall construction, floor screed application, wallpapering, painting, the modernisation of old buildings, and upgraded thermal insulation.

And Mr. Stahl always wants to be “up to date”, not only with regard to his services, but also in terms of equipment. Continual investments ensure that his business uses only high-performance, state-of-the-art machinery.

### Mechanical Reinforcement

To be able to economically and efficiently apply reinforcing mortar to a three-storey, single-family home in Uffenheim (South Germany), Mr. Stahl required a powerful machine. Since he had relied on PFT equipment for many years, it was clear that he would immediately contact PFT for information about a new reinforcing mortar mixer.

Otto Iff, PFT Representative for South Ger-

many, recommended a PFT HM 2006, one of the various models in PFT's range of horizontal continuous mixers. This machine is characterised by a short and compact design. However, the fact that the rubber mixing tube is only 465 mm long does not impair the performance of the continuous mixer. Depending on the motor speed, the mortar quality and consistency and the dosing shaft type, the mixing capacity of the PFT HM 2006 varies from 25 to 50 l/min.

Thanks to the 465 mm rubber mixing tube, the machine is also easier and faster to clean. Not only because the mixing tube is removable, which helps to minimise the adherence of material residues, but also because the mixing shaft can remain in the tube during the fully automatic cleaning procedure, which saves time and labour and thus also money.

### The numerous other advantages of the machine also satisfied Mr. Stahl:

The fact that the mixer can be disassembled into several modules and has a detachable support greatly facilitates its trans-

port. The option of mounting the machine to the bottom of a silo by means of a delivery hood and the optimal quality of the mixture produced by the PFT HM 2006 also speak for themselves.

The first use of the new PFT HM mixer at the job site in Uffenheim was trouble-free and successful, because Mr. Stahl's workers were already familiar with PFT machines. The homogeneous bonding mortar mixed by the PFT HM 2006 was fed to buckets and then applied by hand. ■



The bonding mortar used, BAYOSAN multiContact MC 55 W, is distinguished by high suitability for machine application. With the PFT HM 2006 horizontal continuous mixer, the mortar was mixed in batch quantities.

Coarse materials require large machines. The powerful PFT ZP 3 proved its suitability

for the application of grouting concrete.

# Modern Concrete Repair: Grouting Concrete Applicatin with a PFT ZP 3



G-P-W Consulting GmbH, based in Bad Fallingbommel (North Germany), is a specialist company for building rehabilitation and sealing work. To ensure its good reputation, G P W Consulting sets great store by first-class performance. And this is why, many years ago, Technical Manager Gernot Weide decided to use PFT equipment. G-P-W Consulting purchased all its machines - one PFT G 4 mixing pump, two PFT N 2 conveying pumps and one PFT HM 2 horizontal mixer - from its Hannover-based PFT construction machinery trader Beckmann in the course of the years.

The PFT machines have been a great help at numerous building sites. The latest job is no exception.

## Concrete Repair with PFT

G-P-W Consulting was charged with the repair of concrete ceiling edges, about 1,500 running metres in length, at the façade of a multi-storey car park in Hannover. After a pre-treatment of the concrete edges, the installation of reinforcement connections and the fixing of a sheet steel structure designed to serve as a sacrifice shuttering, the grouting concrete was applied.



The material selected by G-P-W Consulting was a low-chromate grouting compound manufactured by AZ BUT in Ennigerloh, Westphalia. When they began to convey the concrete using their PFT N 2 V, the workers of G-P-W Consulting quickly realised that this machine was reaching its limits. After all, it had to convey grouting concrete with a grain size of up to 6 mm as high as 16 metres and as far as 40 metres. Since approx. 100 tonnes of this material had to be applied, the tradesmen did not want to work without a machine. So Mr. Weide asked his construction machinery trader Beckmann about a machine that would pump materials of this type without difficulty. Michael Köhler, a representative of Beckmann, recommended using the powerful PFT ZP 3 S, which can easily convey materials with a grain size of up to 8 mm, for this concrete repair job.

## Grain Size 6 mm - Height 16 m - Distance 40 m

Of course, G-P-W Consulting wanted to test the machine directly at the construction site. Since the working principle of the PFT ZP 3 did not really differ from that of the PFT N 2, which was already familiar to G-P-W, and the PFT ZP 3 proved its high performance, the company decided to buy the new machine on the spot. After a few instructions from Beckmann, the PFT ZP 3 was handed over to the workers of G-P-W Consulting and greatly helped them with the application of about 100 tonnes of grouting concrete at this job site. ■

The application of grouting concrete with a grain size of 6 mm was no problem, thanks to the use of a PFT HM 2 mixer and a PFT ZP 3 conveying pump.





PFT machines helped the rifle club in Grafenrheinfeld (South Germany) with two building jobs last year.

## PFT RITMO and PFT SWING at the Clubhouse

The first job for which the rifle club in Grafenrheinfeld used a PFT mixing pump was done in March 2005. Last spring, the club members built a new shooting gallery, 100 metres in length. To optimise the light conditions in this underground gallery, they wanted to paint the walls and the ceiling with a brilliant white emulsion paint. If done by hand, this would have been a great deal of work, considering that approx. 1,000 m<sup>2</sup> had to be painted in this 100 metre gallery.

### Painting with a PFT RITMO

So the use of a machine, the PFT RITMO mixing pump, was tested. The PFT RITMO was equipped with an A 2-2.5 L pump unit, the smallest model in the PFT RITMO pump family, and the speed was adjusted to the lowest possible value, to reduce the

conveying capacity to only 1 litre per minute. In combination with a PFT spray gun with a 4 mm nozzle and a PFT LK 402 air compressor, the ideal conveying capacity for the spraying of emulsion paint was achieved. And the PFT RITMO allowed two persons to paint an area of about 750 m<sup>2</sup> in only 4.5 hours.

In autumn, another PFT pump was used at the clubhouse of the rifle club in Grafenrheinfeld. Optimal fire protection had to be ensured in the service room of the shooting gallery. The insulation business Isoliertechnik Herbert, Bad Neustadt, used a PFT SWING conveying pump to insulate the installed fire protection flaps with fire-resistant mortar.

### Applying Fire-Resistant Mortar with a PFT SWING

Martin Herbert, the owner of the business, had to contend with the cramped conditions in the service room of the shooting gallery. Nevertheless, he decided to use a machine to insulate the fire protection flaps with mortar. Conventional insulation with F90 slabs would also have been possible, but in this case he would have had

to remove the flaps to ensure perfect connections for optimal fire protection. The PFT SWING conveying pump helped to pump the fire-resistant mortar PROMASTOP, made by Promat GmbH, Ratingen, into the narrow openings at the fire protection flaps. With the aid of this PFT machine, Mr. Herbert properly completed the installation and saved a lot of working time. ■

The PFT SWING pumped the fire-resistant mortar into the narrow openings at the fire protection flaps.



The PFT SWING conveying pump ensured a trouble-free application of fire-resistant mortar.





Pasting paper to ceilings is a thing of the past! Spraying liquid wood-chip wallpaper is the new technique. And the PFT RITMO is the ideal equipment.



## Machine Application of Liquid Wallpaper

The idyllic wine-growing town of Iphofen is not only the location of the PFT headquarters and production facilities, but also a family-friendly place where many people would like to live. As a result, the population of this small town with a long history is continually growing. And, of course, wherever houses are built in Iphofen, PFT machines are used near their "birthplace". In this case, for the decoration of ceilings in a single-family home in a new residential area.

### Wallpapering vs. Spraying

The owner of this new home wanted to avoid the laborious task of papering the ceilings, and also the ugly overlapping joints of the wallpaper strips. His plasterer David Förth, based in Grosslangheim, recommended an efficient, machine-aided ceiling decoration technique.

Mr. Förth is already the proud owner of two PFT plastering machines, a PFT G 4 mixing pump and a PFT SILOMAT conveying system, both supplied by his PFT construction machinery trader Stöcker GmbH, Mainstockheim. Frank Hippel, a technician of Stöcker, sold him this "couple" of plas-

tering machines in 1998.

### PFT RITMO for Structured Ceiling Surfaces

For the realisation of a structured ceiling surface, PFT Consultant Otto Iff recommended the small PFT RITMO mixing pump. Mr. Hippel also gave Mr. Förth very good advice on this new machine in the PFT product range. By minimising the speed and equipping the PFT RITMO with the smallest pump unit available, the A 2-2.5 L, the capacity of the mixing pump was reduced to 1 litre per minute.

To create a jointless, structured coating, Mr. Förth used a high-quality, decorative liquid wallpaper with a wood-chip effect, made by the paint manufacturer Sto. The material StoLook Decor can be applied with a paint roller, but the manufacturer also recommends spray application. Spraying is an effective technique, especially in the case of large areas, and ensures a very uniform coating. Before the use of the machine, the ceiling had to be primed with a white emulsion paint, but then the liquid wallpaper could be applied. The air that was needed for spraying was

supplied by a PFT LK 402 air compressor. The material was applied at a pressure of about 2 bar and using 450 litres of compressed air per minute, to create a clearly visible spray pattern. And the accessory "PFT Spraying Set in a Case" was the ideal equipment. For a particularly fine spray pattern, Mr. Förth applied the decorative ceiling plaster with a 4.5 mm nozzle, the smallest nozzle in the Spraying Set. The house owner was highly satisfied with this new type of ceiling decoration. ■



The smallest nozzle in the Spraying Set created the finest spray pattern.



One of the oldest firms in Northern Hessen - the painting business Richter, based in Zierenberg

- has been successful thanks to its combination of tradition and reliability with state-of-the-art

equipment.

## Painting Business Richter – 158 YEARS of Tradition and Reliability

Not too many firms can look back on a tradition as long as that of the painting business Richter, based in Zierenberg near Kassel. The craftsman Johann-Heinrich Richter established this business in 1848, at the age of 24. And now, 158 years later, his great-great-grandson Holger Richter manages this firm, which is so rich in tradition, in the fifth generation. According to the Chamber of Crafts in Kassel, it is one of the oldest firms in the region of Northern Hessen. Holger Richter, who got his master craftsman's diploma at the age of only 23 years and took over the painting business from his father Karlheinz at the beginning of 1999, is a passionate painter. "Small but nice" is Mr. Richter's credo; it means that he focuses on serving local, small-scale customers and ensuring high satisfaction with the help of a small, but highly competent team.

### An Outstanding Business

Mr. Richter's team, consisting of six tradespersons, includes three masters, and the firm can also be proud of excellent achievements in vocational training. Since 1985, four of their apprentices have had the best results of the entire trade guild in their final exams.

To further improve the reputation of his painting business, Mr. Richter decided to buy PFT machines several years ago. In addition to a "couple" of plastering machines - a PFT SILOMAT pneumatic conveying system and a PFT G 4 mixing pump - he owns a PFT SWING II conveying pump. Not long ago, Mr. Richter also purchased a small PFT RITMO mixing pump, as an ideal complement to his machinery. Like the PFT SWING, the PFT RITMO is supplied with regular 230 V alternating current and just as handy and easy to transport. One of the first jobs of the new PFT RITMO was the application of exterior plaster to a stable. The machine helped to apply a

Marmorit SM 700 adhesive mortar, which was subsequently felled, to the walls of this building.

### Excellent Service

Mr. Richter is highly satisfied with his new machine: "The PFT RITMO is the ideal machine for small-scale projects or jobs like this one, with a rather low layer thickness. Another PFT product whose purchase we will definitely not regret." ■

The plastering of this stable in Burghausungen was the first job for which the painting firm Richter used its new PFT RITMO.





The PFT partner trader Guder & Sohn GmbH, based in Lübbecke, and the painting business

Seele GmbH, based in Minden, showed a good example of successful co operation.

# Master Painter Seele Optimises his PFT Machinery



Christian Guder, the owner of the PFT construction machinery trading firm Guder & Sohn, based in Lübbecke, personally convinces new customers of the benefits of PFT machines.

Always pleased to personally demonstrate his machines: Christian Guder, the owner of the PFT machinery trading firm Guder & Sohn GmbH.

The painting firm Seele GmbH, established in 1959 and based in Minden, has known Guder & Sohn to be a reliable PFT trader for a long time. About ten years ago, master painter Hans Seele, the owner of the business, bought a PFT G 4 mixing pump. In addition to regular painting services, Seele GmbH offers thermal insulation. The helpful PFT equipment was purchased specially for the application of external thermal insulation composite systems (ETICS). And Mr. Seele was highly satisfied with both his first PFT machine and PFT's comprehensive service.

## New Activities - New Machines

In the course of time, Seele GmbH expanded its field of activity by a great variety of new services, including the rehabilitation and modernisation of old buildings. To be able to easily accomplish these types of jobs, Mr. Seele asked his PFT trader for support. Mr. Guder recommended him the perfect solution for small-scale projects and renovation jobs in cramped surroundings - the PFT RITMO mixing pump. After Mr. Guder had explained all the advantages of this compact 230 volt machine to Mr. Seele in theory, they immediately made an appointment for a practical demonstration. And, of course, Mr. Guder personally demonstrated the machine at a building site, so that he could also show the workers of Seele GmbH the ease of use of this machine. Mr. Seele and his men were convinced right away and simply kept their new PFT RITMO at the job site, where it allowed them to apply exterior plaster without any problems.

## Well-Equipped for Every Job

Now the painting firm Seele GmbH has the ideal machinery - a PFT G 4 mixing pump

for large-scale projects and a new PFT RITMO for small-scale jobs. This also means that Mr. Seele has one mixing pump supplied with three-phase current and another one that can be used at job sites where three-phase current is not available, for example in the modernisation of old buildings. With the powerful PFT G 4 and the compact PFT RITMO, the business is optimally equipped for future activities. ■

Technical data	PFT RITMO
Power supply:	230 V, 50 Hz
Speed:	175 – 650 rpm
Pumping capacity*:	4 - 14 l/min
Conveying distance*:	up to 15 m
Operating pressure:	max. 15 bar
Water connection:	3/4", minimum 2.5 bar
Dimensions L/B/H:	750/600/1,350 mm
Total weight:	95 kg

\* Approximate values, depending on: conveying height, pump type, mortar consistency and quality. Ultimately, the respective standard values given by the mortar manufacturer will be decisive.



## PFT G 4 Sprays Artificial Rocks in the Elephant Enclosure

**In the elephant enclosure at Leipzig Zoo, artificial rock surfaces were modelled in a special spray mortar, which had been mixed in a PFT G 4 mixing pump and applied in thick layers.**

This spring, Leipzig Zoo officially reopened its altered elephant enclosure. Within 20 months, this part of the zoo, which dates from 1926, had been expanded to form the most modern enclosure of its kind in Europe. In the new elephant enclosure, named "Ganesha Mandir", eight Asian elephants are now kept in a way that is up to date and appropriate to the species.

### PFT G 4 in the Elephant House

During the alteration phase, a PFT mixing pump was used in the elephant temple and the open-air enclosure. The construction firm Thürnau, based in Verona (Italy), was charged with the creation of a representative Asian landscape, which had to be as true to the original as possible. The enclosure, resembling an old Asian temple yard, was also intended to be a great experience for the zoo visitors. The build-

ing firm Thürnau, established in 1985, specialises in the construction of artificial rocks. Mr. Thürnau had already used PFT equipment at several job sites. To accomplish this large-scale project at Leipzig Zoo, he bought a PFT G 4 from PFT partner trader Mülle Baumaschinen, based in Gröbers near Halle.

### The Design of an Artificial Rock

The construction of artificial rocks was carried out in the following technique: A special spray mortar was applied to a specially designed substructure consisting

of metal and a base material. Then the contours of rocks and plants were artistically shaped and modelled in the mortar, which had been applied in thick layers. This design allows the zoo visitors to watch the elephants in a setting that is very similar to their Vietnamese habitat.

The new elephant enclosure is approx. 7,000 m<sup>2</sup> in area and includes three large open-air subdivisions with two big bathing ponds. Up to twelve elephants can be kept in this part of the zoo. And Germany's fourth largest zoo hopes to attract even more visitors with the temple of Ganesha, the god of fortune, and the new enclosure. ■



Mirko Zander (left), service technician of Mülle Baumaschinen, is handing over the new machine to Mr. Thürnau (right) and his two tradesmen directly at the job site.

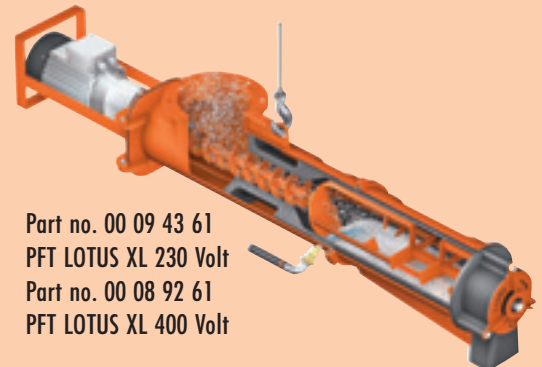
# A NEW MACHINE in the PFT Product Range: The **PFT LOTUS XL** Continuous Mixer

PFT has launched a new generation of mixers. The new LOTUS mixer family features an exceptional cleaning behaviour.

Numerous new rubber components, such as the state-of-the-art rubber dosing zone and the removable rubber mixing tube, facilitate the cleaning of the machine. The mixing shafts of the LOTUS mixers have

also been optimised. The absence of a central axle between the dosing and mixing shafts prevents the adherence of material. Almost no residues will remain in the improved dry zone after work.

If you wish to order the PFT LOTUS XL, please indicate the following order numbers:



Part no. 00 09 43 61  
PFT LOTUS XL 230 Volt  
Part no. 00 08 92 61  
PFT LOTUS XL 400 Volt

## **PFT** Keeps Information Flowing

The employees are the most valuable asset of a company. Their qualifications and performance are important resources and prerequisites for the success of an enterprise.

For this reason, PFT offers the employees of its construction machinery traders training courses specifically tailored to their needs, and that every year in the winter quarter.

This spring, about 200 employees of the PFT partner traders took the opportunity to brush up their old knowledge and learn about new developments. Now the PFT machinery traders are optimally prepared for your inquiries! ■

## 13 yellow **PFT G 4** bought at Once

The stuccoing firm Heiter GmbH, based in Aalen-Ebnat (South Germany), has renewed its machinery. The old machines have been replaced by 13 brand-new PFT G 4 mixing pumps with a customised yellow paint.

Since most of the PFT mixing pumps had been used for almost 18 years at numerous job sites, Klaus Rettenmeier, the manager of Heiter GmbH, suggested repla-

cing these plastering machines.

On 16 September 2005, Klaus Entorf, the PFT Sales Manager for South Germany, travelled to Aalen to officially hand the machines over. Manfred Schwarz, the dispatch manager of the Knauf machine plaster factory in Neuherberg and branch manager of Knauf Trans, accompanied him, because Heiter GmbH was one of the best Knauf customers in his territory, with mo-



From left to right: Klaus Entorf, company owner Erwin Heiter, Klaus Rettenmeier, Bernd Heiter and Manfred Schwarz, during the official hand-over of 13 yellow PFT G 4 mixing pumps.

re than 150 containers of machine plaster delivered in 2005. Erwin Heiter and his son Bernd finally presented the new machines to their workforce, consisting of 75 persons. ■

## A NEW SALES MANAGER FOR GERMANY at Knauf PFT

On 1 February 2006, Rainer Bleidt took over responsibility for the entire Sales Territory of Germany at Knauf PFT GmbH & Co. KG in Iphofen.

Rainer Bleidt, aged 52, had been the Regional Sales Manager for Northwest Ger-

many at Knauf PFT for twelve years. As a result, he has extensive experience in the field of distribution and an excellent knowledge of our markets and products.

Information about our complete Sales Team, your PFT Consultant and your local



PFT construction machinery trader is available at our website.

In the CONTACT section at [www.pft.de](http://www.pft.de) you will always find the right person to contact for advice and further information.



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